

Product Data Sheet

PRODUCT DESCRIPTION:

Van Sickle® Aluminum Paint is our custom-built aluminum formulated with quality aluminum paste and high-grade alkyd resin to provide superior durability and performance. Van Sickle® Aluminum Paint increases surface resistance to rust, corrosion and stains. It provides maximum protection as well as a bright, long lasting chrome aluminum finish. This Van Sickle® Aluminum Paint meets or exceeds the quality of most equally priced aluminum paints on the market.

TYPICAL USES:

Van Sickle® Aluminum Paint specifically designed for use on exterior surfaces of metal or wood. It is not recommended for use on plywood, drywall, and plaster, concrete or plastic.

BASES & COLORS:

620 Bright Spar Aluminum

PHYSICAL PROPERTIES:

PRODUCT NUMBER:	620
GENERAL TYPE:	Oil Base; Alkyd
COLOR:	Aluminum
GLOSS:	N/A @ 60°
SOLIDS BY WEIGHT:	45.5%
SOLIDS BY VOLUME:	36.2%
THEORETICAL COVERAGE @ 1 MIL DFT:	581Sq.Ft/Gal
RECOMMENDED DFT:	1 – 1.5mils DFT
VISCOSITY @ 78°F:	20-25 sec.
WEIGHT PER GALLON:	7.6-7.7 lbs.
FLASH POINT:	102°F
VOC:	500 G/L

SURFACE PREPARATION:

Proper surface preparation is the most important variable in determining the service life of a coating. For best results, all surfaces must be clean, dry and free from wax, oil, grease, dirt, mildew, loose rust and any other contaminants. Old glossy paint films must be sanded lightly or treated with a de-glossing solution, so the new paint can adhere to the old. For best results on steel or iron, prime with Van Sickle® Equipment Enamel Primer.

APPLICATION:

Apply by natural bristle brush, or spray. For best results, use spray application. Do not thin. Before and during application, stir the paint thoroughly from the bottom of the can with an upward motion, scraping the bottom to avoid pigment settling.

ENVIRONMENTAL VARIABLES:

Apply only when surface and air temperatures are between 50° and 90°F. Avoid painting on hot days, in direct sunlight or late in the day when dew is likely to form. Cool, wet, humid or over-applied coatings can greatly decrease a thorough cure and interfere with proper film formation.

Dry-Times:

Drying time for this product will be approximately 24 hours to touch, and may be recoated after 48 hours under ideal drying conditions.

CLEAN-UP:

Clean up all tools and equipment with Mineral Spirits before paint is allowed to dry. To avoid spontaneous combustion during storage, soak soiled rags and waste immediately after use in a water-filled closed metal container.



620

Bright Spar Aluminum
Exterior Oil



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CAUTIONS:

For exterior use only,
Do not take internally,
Use with adequate ventilation,
KEEP OUT OF REACH OF CHILDREN

*WARNING! If you scrape, sand, or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the national Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

For additional Product Information or Safety Data Sheets, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Van Sickle Paint does not control the application of its products, or the condition of the surfaces to which they are applied, Van Sickle Paint's liability will under no circumstances exceed replacement of the product.

