

Product Data Sheet

PRODUCT DESCRIPTION:

Van Sickle® Exterior Oil Primer was formulated to meet the rigid performance requirements for durability and service. This Van Sickle® Exterior Oil Primer meets or exceeds the quality of most equally priced oil primers on the market. This Van Sickle® Oil Primer can be tinted using any oil, alkyd or universal colorants in order to match light or pastel topcoat colors.

TYPICAL USES:

This formula is custom-built to provide a uniform base on new wood or badly weathered, old siding. This product forms an excellent bond between the siding and finish coat and prevents striking or flattening of the finish coat. It is recommended for use under alkyd, oil-based or latex finish coats.

BASES & COLORS:

541 Oil Base Red Primer

PHYSICAL PROPERTIES:

PRODUCT NUMBER: 541

GENERAL TYPE: Alkyd/ Linseed Oil

Primer

COLOR: Flat Red

GLOSS: 5-15 @ 60°

SOLIDS BY WEIGHT: 61.90 %

SOLIDS BY VOLUME: 44.76%

THEORETICAL COVERAGE @ 1 MIL DFT: 718 Sq.Ft/Gal

RECOMMENDED DFT: 1.5 - 2.0mils DFT

VISCOSITY @ 78°F: 70 - 90 KU

WEIGHT PER GALLON: 10.37lbs.

FLASH POINT: 102°F

VOC: 350 G/L

SURFACE PREPARATION:

Proper surface preparation is the most important variable in determining the service life of a coating. For best results, all surfaces must be clean, dry and free from wax, oil, grease, dirt, mildew, and any other contaminants. Allow primer to dry thoroughly before application of the finish coat. For Previously Painted Surfaces, it is recommended that highly weathered areas be sanded, and spot primed. All loose paint should be removed by chipping, sanding, scraping, grinding or sand blasting. Feather sand rough edges or imperfections. Van Sickle® Oil Primer should not be used on bare wood porch floors, steps or any wood surface that receives heavy traffic.

APPLICATION:

Apply by natural bristle brush, roller or spray. <u>Do Not Thin</u>; use as is from the container. Do not add oils or any other paints to this product. Before and during application, stir the paint thoroughly from the bottom of the can with an upward motion, scraping the bottom to avoid pigment settling. For superior performance, two primer coats are recommended before application of the finish coat.

ENVIRONMENTAL VARIABLES:

Apply only when surface and air temperatures are between 50° and 90°F. Avoid painting on hot days, in direct sunlight or late in the day when dew is likely to form. Cool, wet, humid or over-applied coatings can greatly decrease a thorough cure and interfere with proper film formation.

Dry-Times:

Dryingtime for this product will be approximately 48 hours under ideal drying conditions before a finish coat can be applied.

CLEAN-UP:

Clean up all tools and equipment with Mineral Spirits before paint is allowed to dry. To avoid spontaneous combustion during storage, soak soiled rags and waste immediately after use in a water-filled closed metal container.



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CAUTIONS:

For exterior use only,
Do not take internally,
Use with adequate ventilation,
KEEP OUT OF REACH OF CHILDREN

*WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the national Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

For additional Product Information or Safety Data Sheets, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Van Sickle Paint does not control the application of its products, or the condition of the surfaces to which they are applied, Van Sickle Paint's liability will under no circumstances exceed replacement of the product.

