

410

Propane Tank Oil Base
Gloss White



Product Data Sheet

PRODUCT DESCRIPTION:

Van Sickle Propane Tank Paint is our super premium quality, rust resistant enamel, custom designed for increased gloss retention and outstanding durability. Van Sickle Propane Tank Paint is formulated with additional UV arrestors for increased gloss retention.

TYPICAL USES:

Van Sickle Propane Tank Paint is an ideal topcoat for propane tanks as well as many other applications on farm or industrial projects.

BASES & COLORS:

410 Propane Tank Oil Base
Gloss White

PHYSICAL PROPERTIES:

PRODUCT NUMBER:	410
GENERAL TYPE:	Propane Tank Oil Base
COLOR:	Gloss White
GLOSS:	85+ @ 60°
SOLIDS BY WEIGHT:	61.7 %
SOLIDS BY VOLUME:	42.4 %
THEORETICAL COVERAGE @ 1 MIL DFT:	680Sq.Ft/Gal
RECOMMENDED DFT:	1.5-2 mils
VISCOSITY @ 78°F:	70-80 KU
WEIGHT PER GALLON:	9.7-9.8lbs.
FLASH POINT:	102
VOC:	<450 g/L

SURFACE PREPARATION:

Proper surface preparation is the most important variable in determining the service life of a coating. For best results, all surfaces must be clean, dry and free from wax, oil, grease, dirt, mildew, loose rust and any other contaminants. Follow the following steps for best performance:

- 1) If the surface has a gray cast, test for mildew and remove with a bleach solution, followed by a thorough rinse with clean water. (Use proper personal protection.)
- 2) Clean with a scrub brush or power washer with a mild detergent to remove all chalk and dirt.
- 3) Sand imperfections and any areas of rust.
- 4) Spot prime with #405 or #406 primer. Allow primer to dry 8 to 12 hours prior to recoat.
- 5) Use a brush to trim around hooks, feet, "bell" etc.
- 6) Apply one to two coats of \$410 white by brush, roller or spray. For airless spray application, use a .015-.017 tip. Dry film thickness per coat should be 1 ½ to 2 mils (approx. 4 mils wet). Spreading rate will be 350 to 400 sq. ft. /gallon.

APPLICATION:

Apply by brush, roller or spray and apply as is from container. DO NOT THIN. For shop-applied rolling stock (portable tanks), #410 White can be thinned 10 to 15% with Mineral Spirits for brush application, Van Sickle R-05 Reducer or VM&P Naphtha for spray application. Application of Van Sickle Propane Tank Paint finish coat is not recommended on coil coated or galvanized metal, masonry, aluminum, or asbestos surfaces.

ENVIRONMENTAL VARIABLES:

Apply only when surface and air temperatures are between 50° and 90°F. Avoid painting on hot days, in direct sunlight or late in the day when dew is likely to form. Cool, wet, humid or over-applied coatings can greatly increase through cure and interfere with proper film formation.

Dry-Times:

Drying time for this product will be approximately 4 to 6 hours. Allow 8 to 12 hours before recoating.

CLEAN-UP:

Clean up all tools and equipment immediately with high grade Mineral Spirits before paint is allowed to dry.



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CAUTIONS:

For exterior use only,
Do not take internally,
Use with adequate ventilation,
KEEP OUT OF REACH OF CHILDREN

*WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how to protect yourself and your family by contacting the national Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

For additional Product Information or Safety Data Sheets, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.

Limited Warranty

The technical data and suggestions for use contained in this document are true and correct to the best of our knowledge at the date of issuance. The statements of this document do not constitute a warranty, expressed or implied, as to the performance of these products. Since Van Sickle Paint does not control the application of its products, or the condition of the surfaces to which they are applied, Van Sickle Paint's liability will under no circumstances exceed replacement of the product.

