

7019 Hardener/Accelerator

Clear Hardener/Catalyst is an IPDI Urethane additive. It can be **USED** as an additive in Van Sickle[®] Industrial Enamel to improve the hardness of the paint film. In most cases, an increase in chemical resistance and improvement of gloss will occur.

Follow the directions on the can of paint you are mixing, as far as **SURFACE PREPARATIONS** are concerned. **MIXING:** Add 7019 3 at the rate of approximately ½ to 1 pint per gallon of unreduced paint. Allow 15 minutes "sweat in" time. Mix only enough total products to be used in 2 to 4 hours. **Reduce after "sweat in" time** to desired consistency as per paint instructions. The pot life will be approximately 2 to 4 hours; after the Hardener/Catalyst is mixed with the paint.

The use of Clear Hardener/Catalyst in lacquers for over coating has resulted in film lifting. Exercise caution in this application! The addition of Clear Hardener/Catalyst may result in a slightly longer **DRY TIME** than the original product specifications.

CLEAN UP with Xylene or lacquer thinner. Thoroughly clean equipment including spray gun, hoses and containers. Do not leave paint with additive in hoses or containers overnight. Before using this product: If customer requires additional product information, material safety data sheets or application instructions, please call 800-677-2468, 8:00-5:00 CST Mon.-Fri.