

Instructions for applying #447 Acrylic Lacquer Clear over Van Sickle Tractor and Equipment Enamel

The cure time of the Van Sickle Tractor and Equipment Enamel base coat, prior to applying a clear coat is, a minimum of 48 hours. It is critical the previous coats are applied properly, with sufficient cure between coats of enamel. High humidity, cool temperatures, over-applied, or multiple coats applied too quickly can extend that cure time well over 48 hours. So, with that in mind, allow plenty of time between each coat of finish. Don't try and rush it or when you apply the clear you will have problems. If you have time to allow the enamel to cure a week or more, take your time to be sure the base coats are cured.

Once the finish is totally cured, knock the gloss down with a fine sandpaper so the clear adheres to previous coats, and then you can apply the clear. We always recommend spraying the clear a small test area and letting it dry before painting everything, just to be sure previous coats are cured properly. Once the first coat of clear is on, it's not necessary to sand between the clear coats unless you have imperfections to remove from the paint.

Always follow label directions and use the proper personal protective equipment as instructed on the label or SDS.